



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - SAE D5504

### Standard Specification For Ductile Cast Irons Castings

Group - Ferrous SG Iron I Ductile Iron Alloys

Sub Group - SAE D5504 Ductile Cast Irons Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	3.200 - 4.100	As-Cast	
Silicon	Si %	1.800 - 3.000		
Manganese	Mn %	0.100 - 1.000		
Phosphorus	P %	0.050 max.		
Sulphur	S %	0.035 max.		
Magnesium	Mg %	0.025 - 0.060		
Iron	Fe %	Balance		
-	-	-	<b>Mechanical Properties</b>	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Tensile Strength in Mpa	550 min.
			Yield Strength in Mpa	350 min.
			Elongation in %	4 min.
			Reduction of Area in %	-
			Hardness in BHN	217 - 269
			Impact in Joule	40 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
JS 550-5	ISO	International	Casting
JS 550-5	AS	Australia	Casting
A 536 80-55-06	ASTM	USA	Casting
D550	SAE	USA	Casting
FCD 600-3	JIS	Japan	Casting
EN-JS1092	UNI	Italy	Casting
JS 550-5 C	ISO	International	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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